



12-16 Impreza/ 13-17 Crosstrek/ 14-18 Forester/ 15-20 WRX/Sti Switch Panel Installation Instructions

Tools

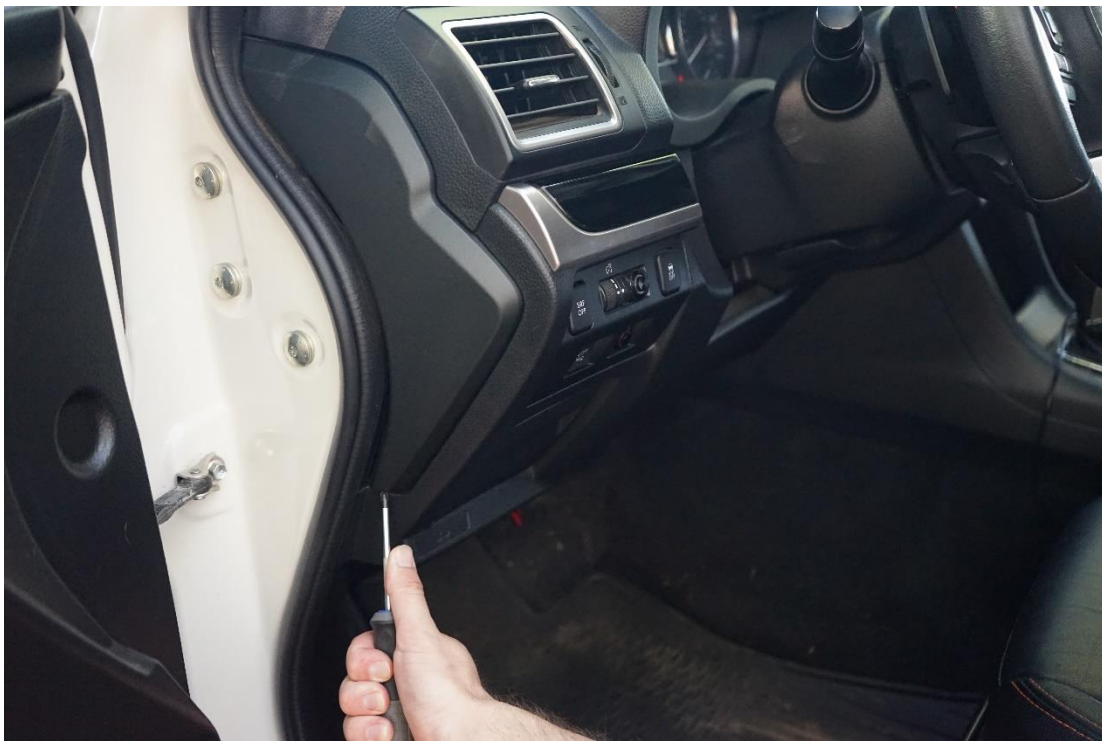
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|-------------------------|
| 10mm Socket and Ratchet |
| Flat head Screw Driver |
| 1/4 Drill (or 17/64) |
| Pliers |

Product ID SMK01082

Document Updated 8/15/2021

Installation Difficulty Moderate

Step 1



Start by using a flat head screw driver to pry the side panel off, this is held on by clips only so once it lifts pull it off by hand

Step 2



Once open remove the bolt in **RED**, then grab the bottom (**ORANGE**) of this panel and pull, once the bottom is disconnected pull the panel out towards you via the **PURPLE**, disconnect the wires

Step 3



With the panel off locate the two tabs for the factory trim, using pliers bend the tab down so you can slide the tabs through the dash

Step 4



Once removed this is how the dash trim area should look

Step 5



Use painters tape or something to mark the plastic to drill, lay the provided template over the area. You'll want to align the center slot with the one on the panel, push slightly up and to the right so it sits against the lip. This will be the location to drill the holes.

Step 6



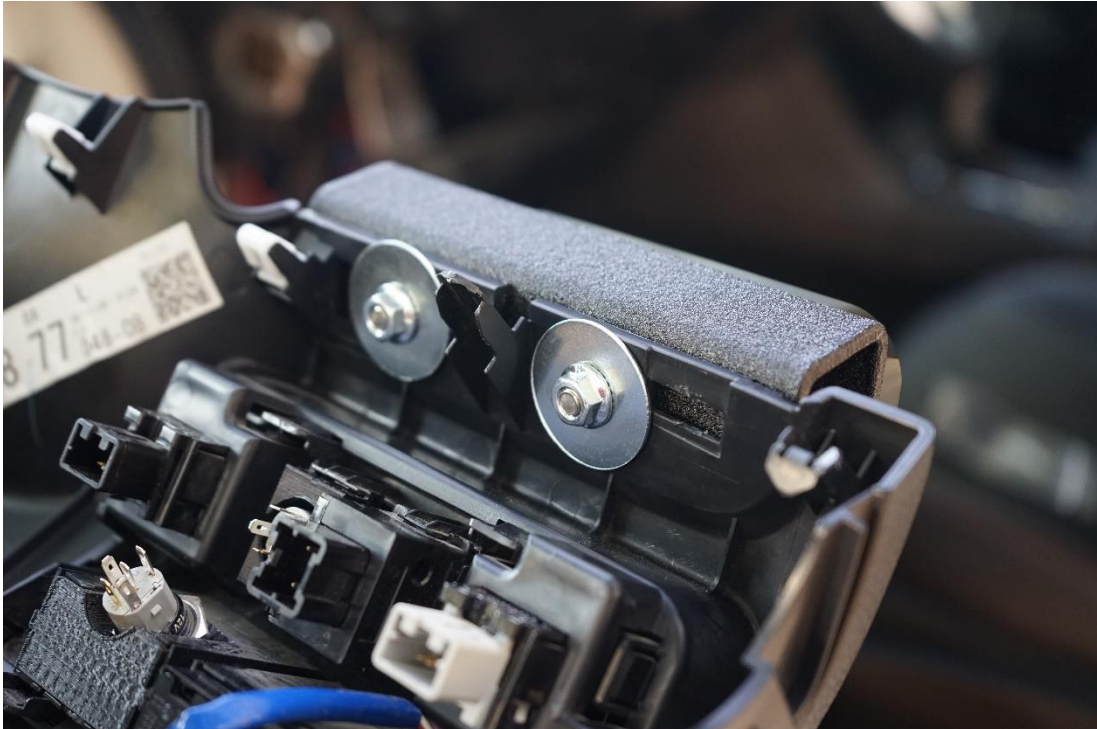
Secure the switch panel to the bracket via the 4 provided button screws. You may need to use a ball allen wrench for the back 2 bolts. Don't need to go overly tight, just snug

Step 7



Install the carriage bolts from inside the bracket, plate the smaller of the 4 washers on top of the bracket as shown.

Step 8



I find it best to hold the bracket like in the last image and lower the dash piece onto it so the bolts and washers stay in place. Once the bolts are through the holes add the oversized washers and lock nuts. Tighten slightly, you can move the bracket a tad then tighten down once straight

Step 9



Reinstall the dash piece, check the bracket is how you want it, if you find you need to adjust it you can try to loosen the nuts and adjust, if you still need more then use the drill to slightly open the holes to allow a little more wiggle room. Route the wire through the dash and you are good to go!